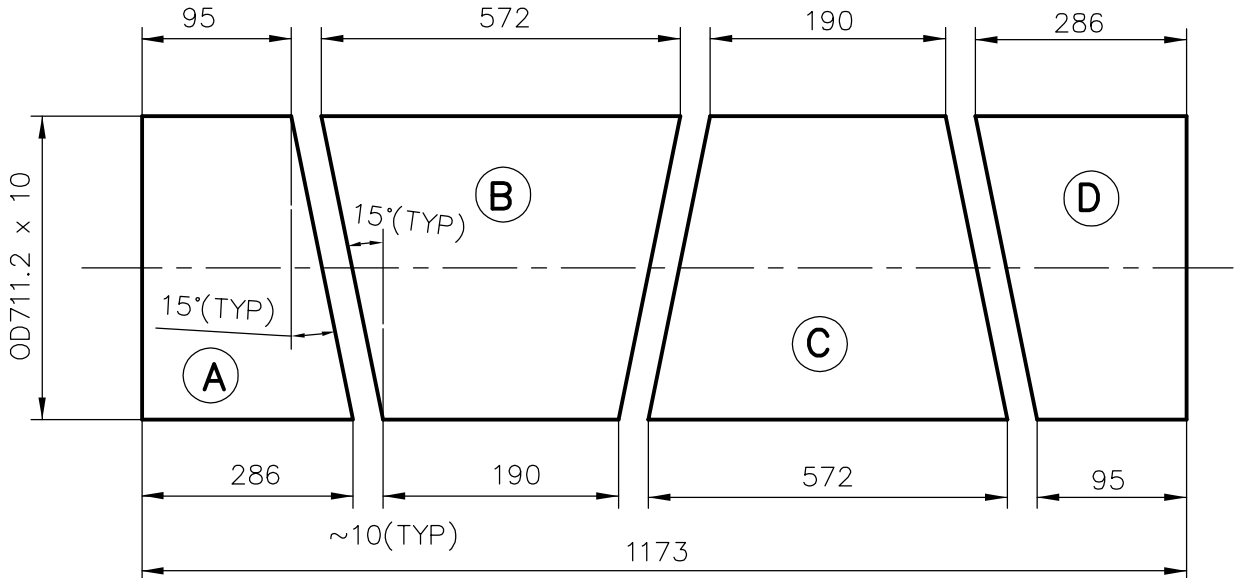
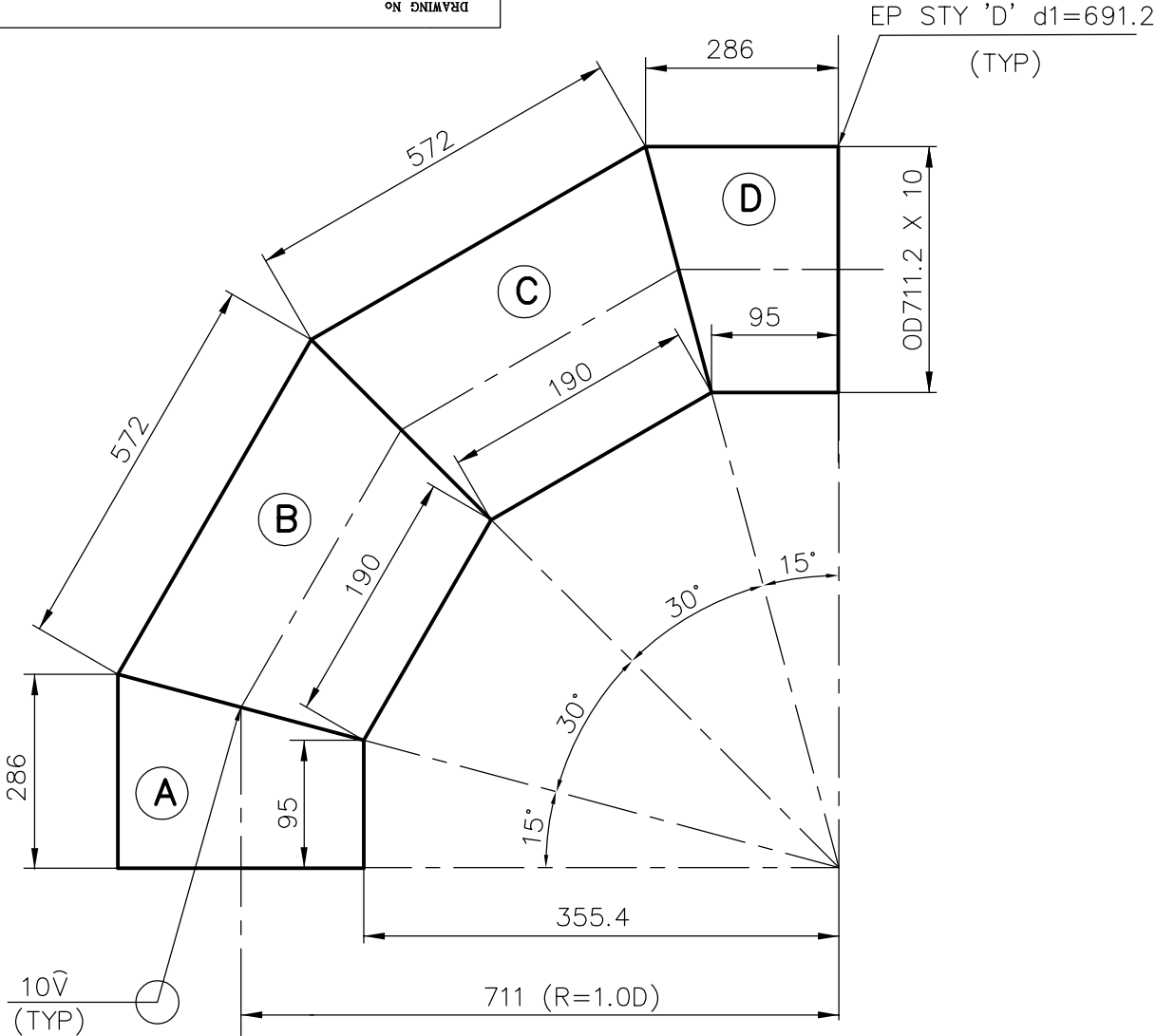


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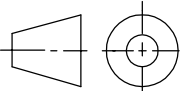
3-80-463-25537

DRAWING No



NOTE:

- PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
- SHOP PAINTING/COATING REFER APPROVED PAINTING SCHEDULE & Q.P

|                                                                                                                                               |                            |                     |                                                |                                   |                                                                                       |                  |                         |                                  |             |
|-----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------------------|------------------------------------------------|-----------------------------------|---------------------------------------------------------------------------------------|------------------|-------------------------|----------------------------------|-------------|
|                                                                                                                                               |                            |                     |                                                |                                   |                                                                                       |                  |                         |                                  |             |
| 01                                                                                                                                            | PIPE<br>ø711.2 X 10 L=1173 | 3-80-463-25537      |                                                | 15 938 592 0000<br>IS 3589 410MPA | c                                                                                     | 200              | 482                     |                                  |             |
| ITEM NO.                                                                                                                                      | DESCRIPTION                | DRAWING NO.         | ITEM NO.                                       | MATERIAL CODE                     | A                                                                                     | UNIT WT.         |                         |                                  |             |
|                                                                                                                                               |                            |                     | VAR NO.                                        | MATERIAL SPEC.                    | C                                                                                     | QTY.             |                         |                                  |             |
| TYPE OF PRODUCT<br>OR NAME OF<br>CUSTOMER/PROJECT                                                                                             |                            |                     |                                                |                                   |                                                                                       |                  |                         |                                  |             |
|  BHARAT HEAVY ELECTRICALS LTD.,<br>PIPING CENTRE, MADRAS |                            |                     | DRN                                            | NAME<br>S.PALANI                  | SIGN                                                                                  | DATE<br>30.06.08 | NO OF<br>ITEMS          |                                  |             |
|                                                                                                                                               |                            |                     | CHD                                            | VENKAT                            |                                                                                       | 30.06.08         |                         |                                  |             |
|                                                                                                                                               |                            |                     | APPD                                           | R.SESHAGIRI                       |                                                                                       | 30.06.08         |                         |                                  |             |
| REV<br>01                                                                                                                                     | DATE                       | ALTERED<br>APPROVED | DEPT.                                          | GRADE OF<br>UN TOL DIM<br>C/M/F   |  | SCALE<br>N.T.S   | WEIGHT (Kg).<br>200.482 | NAME OF ORIGINAL<br>ORGANISATION | ITEM<br>No. |
| ZONE                                                                                                                                          |                            |                     | TITLE<br>90° MITRE BEND R=711<br>OD 711.2 X 10 | CARD<br>CODE<br>U 01              | DRAWING No.<br>3-80-463-25537                                                         | REV<br>00        |                         |                                  |             |